

Effect of *Moringa oleifera* Leaf Powder Supplementation on Some Quality Characteristics of Wheat Bread

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ABSTRACT

The effect of *Moringa oleifera* leaf powder supplementation on some physico-chemical and sensory properties of wheat bread was determined. Bread was prepared from varying proportions of 100%, 99%, 98%, 97%, 96% and 95% wheat flour supplemented with 0%, 1%, 2%, 3%, 4% and 5% *Moringa oleifera* leaf powder respectively. The bread samples were allowed to cool at ambient temperature (30°C ± 1°C) and analysed for some physical properties, proximate composition, and sensory attributes. *Moringa* leaf powder addition significantly ($p < 0.05$) increased the fibre (2.10% to 3.28%), ash (1.10% to 1.65%), protein (9.07% to 13.97%), and ether extract (1.51% to 2.59%), while decreasing moisture content (35.20% to 27.65%). *Moringa* leaf powder supplementation also significantly ($p < 0.05$) decreased the loaf volume, weight loss, loaf height and specific loaf volume from 796.70 to 496.70 cm³, 32.32 to 25.65 g, 7.00 to 5.83 cm and 4.70 to 2.65 cm³/g respectively, while the loaf weight increased from 169.20 to 185.86 g. There was a significant ($p < 0.05$) increase in Magnesium (Mg), Calcium (Ca) and Beta-carotene contents from 0.76 to 1.27 mg/100g, 3.67 to 6.07 mg/100g and 0.02 to 3.27 mg/100g respectively, while Iron (Fe) and Cupper (Cu) contents decreased from 2.74 to 1.25 mg/100g and 2.26 to 0.03 mg/100g respectively. Sensory evaluation showed that although there was significant ($p < 0.05$) improvement in nutritional composition, the acceptability of all bread samples decreased with increasing level of *Moringa* supplementation. This implies that despite the high nutrient content of *Moringa oleifera* powder, it is not a good substitute for wheat in bread production due to its physical characteristics and sensory attributes.

Keywords: Bread; *Moringa* Leaf Powder; β -Carotene; Physical Properties; Sensory Properties; Supplementation

1. Introduction

Bread is an important staple food in Nigeria. It is however, relatively expensive, being made from imported wheat that is not cultivated in the tropics for climatic reasons [1]. Wheat importation represents an immense drain on the economy while also suppressing and displacing indigenous cereals, with a resultant detrimental effect on agricultural and technological development. Consequently, the idea of substituting part of wheat with other starchy crops is not new.

One of the key efforts in this area include the composite flour program which seeks to substitute flours, starches and protein concentrates from indigenous crops such as cassava, maize, yam, sorghum and millet, for as much wheat as possible in baked products. With the increasing consumption of bread and other baked products in many countries, the composite flour programme promises to save significant amount of foreign exchange, provide nutritious food to more people at lower cost and to utilize

indigenous crops to a greater extent.

Different levels of success have also been recorded with the use of flours from legumes, cereals, roots and tubers in baked goods [2-4]. Although there is now a substantial amount of available composite bread technology, such breads still require at least 70 percent wheat flour to be able to rise [5] and are generally deficient in micronutrients.

The drumstick tree (*Moringa oleifera*) referred to as the “miracle plant” and known as “Zogale” in Hausa, “Okwe Oyiibo” in Ibo, “Ewe Ile” in Yoruba and “Jeghel-Agede” in Tiv is common throughout the West African region [6], thus making the seeds easily available. The leaves are outstanding as a source of vitamin A, B group and C (when raw), and are among the best plant sources of minerals. They contain more iron than “kontonmire”, seven times the vitamin C in oranges, four times the calcium in milk, four times the vitamin A in carrots, two times, the protein in milk and three times the potassium in bananas. They are excellent sources of protein, but poor in carbohydrates and fats, thus making them one of

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the best plant foods available in nature [6].

The leaves are beneficial in the treatment of many ailments due to their various medicinal properties and their rich iron content. In Africa, nursing mothers have been shown to produce more milk when *Moringa* leaves were added to their diets. Severely malnourished children have been shown to make significant weight gains when care givers add *Moringa* leaves to their diet [6]. Supplementation of wheat with *Moringa oleifera* powder could therefore significantly improve the nutritional quality of the composite flours, especially in micro-nutrients.

This study was therefore carried out to assess the possibility of producing acceptable bread with enhanced nutritional value by supplementation of wheat flour with *Moringa oleifera* leaf powder.

2. Materials and Methods

2.1. Sample Procurement/Preparation

Wheat flour and all ingredients for baking (sugar, fat, salt, yeast,) used for this work were purchased from Wurukum Market, while matured *Moringa oleifera* leaves were obtained from Ashar Ijir hamlet, opposite Special Science School, along University of Agriculture Road, North Bank, Makurdi, Benue State. Destalking, washing, drying and grinding of the leaves were all carried out using the method described by Gernah and Sengev [7]. Five blends of wheat flour (WF) and *Moringa* leaf powder (MLP) were then formulated in the following ratios, 99:1, 98:2, 97:3, 96:4 and 95:5 from which doughs were prepared for production of the bread samples, with 100% WF as control.

2.2. Baking

Doughs from the flour blends were baked using the straight-dough method Chauhan *et al.* [8] with some modification. The baking formula was 500 g of flour blend, 9 g of compressed baker's yeast, 5 g of salt (NaCl), 13 g of cane sugar, 10 g of vegetable shortening and approximately 280 ml of water. All the ingredients were mixed in a Kenwood mixer (Model A 907 D) for 3.5 min. The doughs were fermented for 90 min at $28^{\circ}\text{C} \pm 1^{\circ}\text{C}$ then punched, scaled to 250 g dough pieces, proofed for 90 min at 30°C , 85% relative humidity and baked at 250°C for 30 min.

2.3. Analyses

2.3.1. Chemical Properties

Moisture, crude protein, crude fat, crude fibre and ash were determined according to standard methods described by AOAC [9], while carbohydrate was determined by difference as described by Ihekoronye and Ngoddy [10]. Mineral composition was determined using the Atomic

Absorption Spectrophotometer (AAS) (UNICAM 960 series) as described by AOAC [9], while β -Carotene was determined by the method of Akpapunam and Ibiama [11].

2.3.2. Physical Properties

Loaf volume was determined by the sorghum displacement method [12]; loaf weight by the method of AACC [13], specific loaf volume as described by Penfield and Campbell [14], while loaf height was measured using a meter rule. The dough and the baked loaves were weighed and percent weight loss calculated.

2.3.3. Sensory Evaluation

Sensory evaluation was performed 24 hours after baking to evaluate crust colour, crumb colour, crumb texture, flavour and overall acceptability of the bread samples as described by Meilgaard [15].

2.3.4. Statistical Analyses

Data were generated in triplicate and subjected to analysis of variance. Means were tested for significant differences by Duncan's Multiple Range Test (DMRT) [16]. Significance was accepted at $p < 0.05$.

3. Results and Discussion

3.1. Effect of *Moringa* Leaf Powder on the Proximate Composition of Bread

The chemical properties of wheat flour and *Moringa oleifera* leaf powder are shown in **Table 1**, while the proximate composition of bread samples is shown in **Table 2**. The moisture content decreased significantly ($p < 0.05$) from 35.20% in 100% WF to 27.65% in 95 WF: 5 MLP composite bread. This could be due to the low moisture content of *Moringa* leaf powder used in the blends and might have implications in terms of the texture and microbiological quality of bread processed with added *Moringa* leaf powder. Olaoye *et al.* [1] reported similar values for wheat, plantain and soybean composite bread. The moisture content of foods is usually used as an indicator of food quality. It is important to measure the moisture content in breads because of its potential impact on the sensory, physical, and microbial properties of the bread.

Conversely there was significant ($p < 0.05$) increase in protein content with increasing level of supplementation from 9.07% in 100% WF to 13.79% in 95 WF:5 MLP blend. This could be due to substitution effect caused by the high protein content of *Moringa* leaf powder (**Table 1**). Gernah and Chinma [4] also reported this effect when wheat bread was produced with maize/ soybean blends.

The ether extract, crude fibre and ash contents increased significantly ($p < 0.05$) from 1.51% to 2.65%,

Table 1. Chemical Properties of Wheat Flour and *Moringa oleifera* Leaf Powder.

Parameter	Wheat Flour	<i>Moringa</i> Leaf Powder
Moisture (%)	12.50 ± 0.02	6.46 ± 0.01
Crude protein (%)	11.20 ± 0.04	27.82 ± 0.06
Ether Extract (%)	1.43 ± 0.02	3.10 ± 0.01
Crude Fibre (%)	2.50 ± 0.01	19.32 ± 0.03
Ash (%)	1.67 ± 0.01	5.36 ± 0.01
Carbohydrate (%)	69.70 ± 0.04	38.20 ± 0.02
β -Carotene(mg/100g)	0.01±0.01	5.23 ± 0.03
Iron (mg/100g)	3.05 ± 0.02	8.30 ± 0.01
Magnesium (mg/100g)	141.00 ± 0.04	244.00 ± 0.02
Calcium (mg/100g)	27.60 ± 0.02	442.20 ± 0.03
Potassium (mg/100g)	312.00 ± 0.01	1320.00 ± 0.01
Copper (mg/100g)	2.66 ± 0.02	3.10 ± 0.04

Table 2. Proximate composition of bread supplemented with *Moringa oleifera* leaf powder.

Blend	Moisture	Crude Protein	Ether extract	Ash	Crude Fibre	Carbohydrate
100 WF	35.20 ± 0.63 ^a	9.07 ± 0.61 ^a	1.51 ± 0.01 ^a	1.10 ± 0.01 ^a	2.10 ± 0.05 ^a	51.02 ± 1.21 ^a
99 WF:1 MLP	32.21 ± 0.28 ^b	10.17 ± 0.30 ^b	1.79 ± 0.04 ^b	1.18 ± 0.03 ^b	2.23 ± 0.07 ^b	52.42 ± 1.17 ^a
98 WF:2 MLP	30.51 ± 0.07 ^c	11.22 ± 0.02 ^c	1.90 ± 0.05 ^c	1.28 ± 0.03 ^c	2.46 ± 0.02 ^c	52.63 ± 0.09 ^a
97 WF:3 MLP	28.72 ± 0.29 ^d	12.36 ± 0.14 ^d	1.99 ± 0.03 ^d	1.40 ± 0.05 ^d	2.71 ± 0.12 ^d	52.82 ± 0.80 ^a
96 WF:4 MLP	29.01 ± 0.36 ^e	12.96 ± 0.17 ^e	2.15 ± 0.01 ^e	1.61 ± 0.03 ^e	3.21 ± 0.01 ^e	51.06 ± 0.35 ^a
95 WF:5 MLP	27.65 ± 0.01 ^f	13.97 ± 0.01 ^f	2.65 ± 0.03 ^f	1.65 ± 0.05 ^e	3.28 ± 0.03 ^e	50.08 ± 0.06 ^a
LSD	0.60	0.51	0.06	0.06	0.11	1.38

Values are mean ± standard deviation of triplicate determinations. Means in the same column not followed by the same superscript letters are significantly ($p < 0.05$) different. Key: WF = Wheat Flour; MLP = *Moringa* Leaf Powder; LSD = Least Significant Difference.

2.10% to 3.28% and 1.10% to 1.65% respectively. This could be due to the higher fat, crude fibre and ash contents of *Moringa* leaf powder as shown in **Table 1**.

There was no significant difference ($p > 0.05$) in carbohydrate content, which ranged from 51.02% to 52.82% as the percentage of *Moringa* leaf powder supplementation increased. The slight differences observed could be due to dilution effect during supplementation with *Moringa* leaf powder which had a carbohydrate content of 38.20% as against 69.20% (**Table 1**).

3.2. Effect of *Moringa* Leaf Powder on the Physical Properties of the Bread Samples

Table 3 shows the physical properties of bread produced from composite flours of wheat and *Moringa* leaf powder. Loaf volume and specific volume decreased significantly ($p < 0.05$) from 796.70 to 495.73 cm³ and 4.70 to 2.65 cm³/g respectively. This could be due to the reduction in gluten content as a result of supplementation. It has also been reported by other researchers that partial replacement of wheat flour with non-glutinous flour results in lower bread volumes [4,8,12]. Increase in yeast dosage and longer fermentation/proofing time could possibly

help improve these physical characteristics.

Loaf volume is regarded as the most important bread characteristic since it provides a quantitative measurement of baking performance [17]. Loaf volume is also extremely important to consumers because they desire breads that appear to be light and not so dense. The significant decrease in height from 7.00 to 5.83 cm of the bread could again be attributed to the reduction in gluten content of the blends.

Loaf weight and weight loss are inversely related. While loaf weight increased significantly ($p < 0.05$) as the percentage of *Moringa* leaf flour increased, weight loss decreased. Both effects could be attributed to inadequate fermentation during bread making process as the percentage of *Moringa* leaf powder increased. Keetels *et al.* [18] reported that weight loss is a natural occurrence in the bread making process. Usually, carbon dioxide (CO₂) is trapped in small air pockets as the dough ferments. During baking, the trapped CO₂ causes the air pockets to expand, and later the starch gelatinizes, transforming the dough into an elastic bread crumb. During this transformation, bread loses weight.

For communities that prefer low volume/high weight bread, these bread samples will be acceptable in terms of

their physical characteristics.

3.3. Effect of *Moringa* Leaf Powder on the Mineral and β -Carotene Contents of the Bread Samples

The mineral and β -carotene contents of bread supplemented with *Moringa* leaf powder are presented in **Table 4**. The mineral content of the bread samples increased significantly ($p < 0.05$) as the levels of supplementation increased. This could be ascribed to substitution effect caused by the high levels of Iron (Fe) and Copper (Cu), Magnesium (Mg) and Calcium (Ca) contents in *Moringa* leaf of 8.30, 3.10, 244.00 and 442.20 mg/100g respectively (**Table 1**). Gernah and Sengev [7] also reported iron content of 26.20 mg/100g; while Barminas *et al.* [19] reported 454.00 mg/100g calcium and 450.60 mg/100g

magnesium in *Moringa* leaf powder.

β -Carotene content increased significantly ($p < 0.05$) from 0.02 to 0.97 mg/100g, with increase in *Moringa* leaf powder. This could be due to the much higher level of β -carotene in *Moringa* leaf powder (5.23 mg/100g) as compared to wheat flour (0.01mg/100g) (**Table 1**). Gernah and Sengev [7] also reported a high value of 5232.40 mg/100g total carotenoids for *Moringa* leaf powder.

3.4. Effect of *Moringa* Leaf Powder on the Sensory Attributes of the Bread Samples

The general appearance of the bread samples is as shown in **Plates 1** and **2**, while the mean scores of the sensory attributes are presented in **Figure 1**. There was significant ($p < 0.05$) decrease in preference in all the attributes evaluated as the percentage of *Moringa* leaf powder

Table 3. Physical Properties of Bread Supplemented with *Moringa oleifera* Leaf Powder.

Blend (%)	Loaf Volume (cm ³)	Loaf weight (g)	Loss Weight (g)	Loaf Height (cm)	Specific Volume (cm ³ /g)
100 WF	796.70 \pm 5.80 ^a	169.20 \pm 1.48 ^a	32.32 \pm 0.60 ^a	7.00 \pm 0.50 ^a	4.70 \pm 0.03 ^a
99 WF:1 MLP	698.30 \pm 2.90 ^b	177.00 \pm 1.06 ^b	29.20 \pm 0.43 ^b	6.73 \pm 0.25 ^b	3.91 \pm 0.04 ^b
98 WF:2 MLP	690.00 \pm 5.00 ^b	178.05 \pm 1.10 ^b	28.81 \pm 0.47 ^b	6.26 \pm 0.25 ^b	3.95 \pm 0.19 ^b
97 WF:3 MLP	603.30 \pm 5.70 ^c	177.52 \pm 1.38 ^b	28.99 \pm 0.55 ^b	4.60 \pm 0.36 ^c	3.39 \pm 0.04 ^c
96 WF:4 MLP	553.30 \pm 5.20 ^d	184.51 \pm 1.67 ^c	26.19 \pm 0.67 ^c	5.33 \pm 0.15 ^d	2.99 \pm 0.04 ^d
95 WF:5 MLP	496.70 \pm 5.50 ^e	185.86 \pm 2.49 ^c	25.65 \pm 1.00 ^c	5.83 \pm 0.28 ^{ab}	2.65 \pm 0.09 ^e
LSD	11.29	2.85	0.56	0.16	1.14

Values are mean \pm standard deviation of triplicate determinations. Means in the same column not followed by the same superscript letters are significantly ($p < 0.05$) different. Key: WF = Wheat Flour; MLP = *Moringa* Leaf Powder; LSD = Least Significant Difference.

Table 4. Mineral and β -carotene Contents of Bread Supplemented with *Moringa oleifera* Leaf Powder (mg/100g).

Blend	Fe	Mg	Ca	Cu	Beta carotene
100 WF	2.74 \pm 0.08 ^a	0.76 \pm 0.01 ^d	3.67 \pm 0.01 ^f	2.26 \pm 0.01 ^a	0.02 \pm 0.01 ^e
99 WF:1 MLP	2.76 \pm 0.09 ^a	1.06 \pm 0.02 ^c	5.18 \pm 0.02 ^e	2.27 \pm 0.03 ^b	0.35 \pm 0.01 ^d
98 WF:2 MLP	2.79 \pm 0.02 ^a	1.08 \pm 0.00 ^c	7.32 \pm 0.02 ^a	2.27 \pm 0.01 ^b	0.41 \pm 0.00 ^c
97 WF:3 MLP	2.82 \pm 0.03 ^a	1.21 \pm 0.02 ^b	6.72 \pm 0.01 ^b	2.28 \pm 0.00 ^c	0.67 \pm 0.01 ^b
96 WF:4 MLP	2.84 \pm 0.01 ^b	1.24 \pm 0.04 ^b	5.62 \pm 0.40 ^d	2.30 \pm 0.02 ^d	0.76 \pm 0.02 ^b
95 WF:5 MLP	2.87 \pm 0.01 ^b	1.27 \pm 0.01 ^a	6.07 \pm 0.08 ^c	2.31 \pm 0.01 ^e	0.97 \pm 0.01 ^a
LSD	0.09	0.03	0.07	0.01	0.02

Values are mean \pm standard deviation of triplicate determinations. Means in the same column not followed by the same superscript letters are significantly ($p < 0.05$) different. Key: WF = Wheat Flour; MLP = *Moringa* Leaf Powder; LSD = Least Significant Difference.



A = 100% WF; B = 99% WF:1% MLP; C = 98% WF:2% MLP; D = 97% WF:3% MLP; E = 96% WF:4% MLP; F = 95% WF:5% MLP; WF = Wheat Flour; MLP = *Moringa* Leaf Powder.

Plate 1. Crust appearance of bread supplemented with *Moringa* leaf powder.



A = 100% WF; B = 99% WF:1% MLP; C = 98% WF:2% MLP; D = 97% WF:3% MLP; E = 96% WF:4% MLP; F = 95% WF:5% MLP; WF = Wheat Flour; MLP = *Moringa* Leaf Powder.

Plate 2. Crumb appearance of bread supplemented with *Moringa* leaf powder.

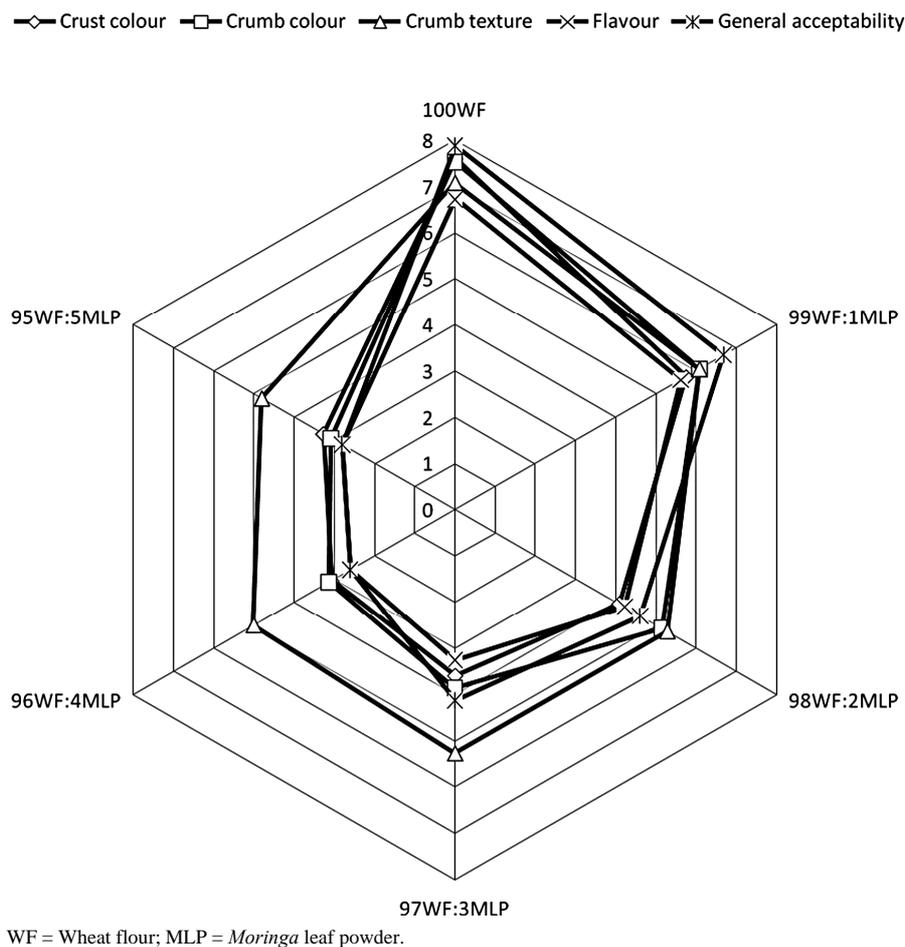


Figure 1. Sensory attributes of bread supplemented with *Moringa* leaf powder.

increased. The significant ($p < 0.05$) decrease in likeness for crust and crumb as the level of supplementation increased could be ascribed to the green colour of the bread imparted by the chlorophyll content of the leaves which was also alien to consumers. The decrease in likeness for flavour of the bread samples could be attributed to the herbal flavour of the leaf powder. The decrease in general acceptability with increase in the percentages of *Moringa* leaf powder implies that panelists did not accept bread supplemented with *Moringa* leaf powder.

The use of flavouring agents to mask the unacceptable herbal flavor of *Moringa oleifera* powder could help improve the acceptability of these products.

4. Conclusion

Bread was successfully produced from composite flours of wheat flour and *Moringa* leaf powder. Though the bread samples all had increased nutrients (fibre, protein, fat, minerals and β -carotene), they had poor physical characteristics (loaf volume, specific volume, loaf height and loaf weight) which became more pronounced with increase in *Moringa* leaf powder addition. Increase in

Moringa leaf powder substitution drastically reduced the preference/acceptability of the bread samples.

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